

Advanced Process Improvement Training

Course Outline: June 29 – August 21, 2020 Cohort

Note: All sessions, huddles and reflections start at 8AM PST.

| Day of Week | Week 1 June 29-July 3 | Week 2 July 6-10 | Week 3 July 13-17 | Week 4 July 20-24 | Week 5 July 27-31 | Week 6 August 3-7 | Week 7 August 10-14 | Week 8 August 17-21 |
|-------------|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Monday | Prerequisite Assignments | | Session 1 2.5 hours | Cohort Huddle 30 min. | Cohort Huddle 30 min. | Cohort Huddle 30 min. | Cohort Huddle 30 min. | Cohort Huddle 30 min. |
| Tuesday | | | Session 3 3.5 hours | Session 4 3.5 hours | Session 5 3.5 hours | Session 6 2.5 hours | Session 8 2.5 hours | |
| Wednesday | | | Cohort Huddle 30 min. | | | | Session 9 2.5 hours | |
| Thursday | | | Session 2 2.5 hours | | | Session 7 2.5 hours | Session 10 2.0 hours | |
| Friday | | | Reflection 1 hour | Reflection 1 hour | Reflection 1 hour | Reflection 1 hour | Reflection 1 hour | Reflection 1 hour |
| Assignments | <ul style="list-style-type: none"> Reading material and study questions | <ul style="list-style-type: none"> Complete reading material and study questions Process Study and Improvement Project Scoping Tool | <ul style="list-style-type: none"> Waste Walk Flows of Medicine 5S | <ul style="list-style-type: none"> Visual Control Mistake Proofing Root Cause Analysis | <ul style="list-style-type: none"> Lead Time Observations Cycle Time Observations Takt Time | <ul style="list-style-type: none"> Value Stream Map Percent Load Chart Standard Work Combination Sheet for each cycle | <ul style="list-style-type: none"> Kanban Setup Reduction | <ul style="list-style-type: none"> 3 Teach Backs: <ul style="list-style-type: none"> 1 Random 1 Standard Operations 1 VMPS House |

Session by Session Content

Session 0

- Registration
- Pre-Requisite Reading
- Study Questions
- Process Improvement Study Project Scoping

Session 1

- Program Launch
- VMPS House
- Continuous Flow

Session 2

- Value
- Waste
- Flows of Medicine
- 5S

Session 3

- Jidoka, Mistake Proofing, Visual Control and Root Cause Analysis

Session 4

- Understanding and Documenting the Current State: Time, Standard Operations and Process Observation

Session 5

- Value Stream Mapping
- Analysis
 - Percent Load Chart
 - Standard Work Combination Sheet
 - Minimum Number of Operators Needed
 - Standard Work in Process (SWIP)

Session 6

- Kanban
- Set Up Reduction

Session 7

- PQ Analysis
- Level Production

Sessions 8, 9, 10

- VMPS House Teach Back
- Standard Operations Teach Back
- Random Selection Teach Back
- Peer to Peer Feedback and Evaluation